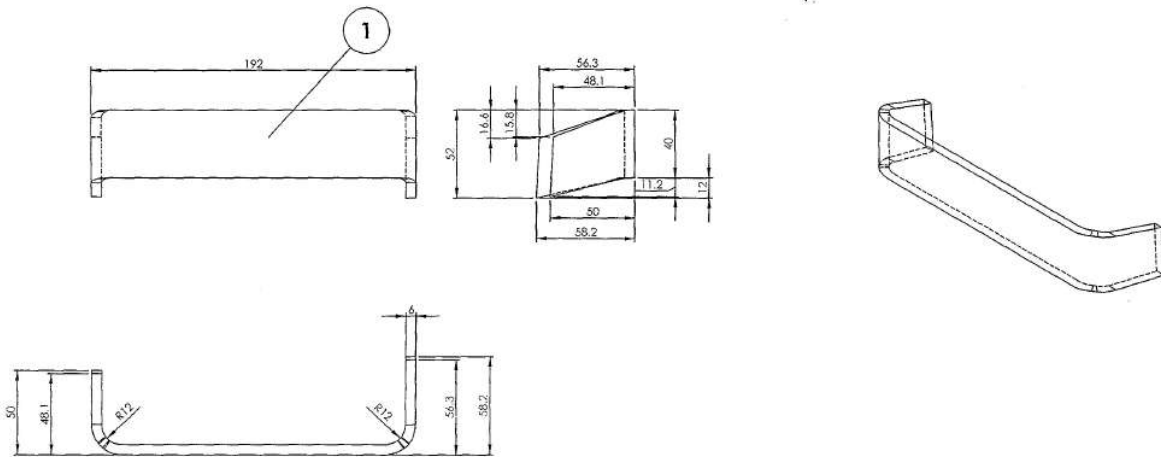




AAA10963

▽ ROUGH MACHINED	⑦ ROUGH CLEANED
▽▽ FINISH MACHINED	⑧ BURRS REMOVED
▽▽▽ - N <sub>1</sub> - N <sub>2</sub> - N <sub>3</sub> - N <sub>4</sub> - N <sub>5</sub>	⑨ CHAMFERED

ALT.	ZONE	DESCRIPTION	APPROVED & DATE
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1	BRACKET	6x32x274	1		RDSO/SPEC C: K201 X2C/NB12	0.513	
QTY.	DESCRIPTION	DIMENSIONS	ITEM NO.	REF. DRGS	MATL SPEC.	WT/UNIT IN KGS	REMARKS
GROUP: 1-0						WT/ASSY IN Kgs: 0.513	
BRACKET						SCALE	SSC/D
						1:2	CHD
						ALT.	ALTD
						DRN	LPANDURANGA RAO
INDIAN RAILWAY STANDARDS						SHEET 1 OF 1	
INTEGRAL COACH FACTORY, CHENNAI - 600038						AAA10963	A3

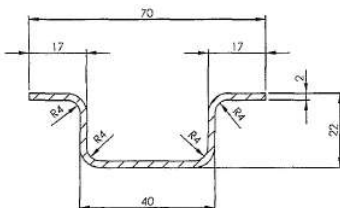
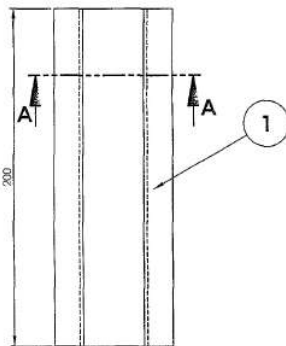
REF.DRG.NO.3 10113.0.20.095.108


DATE OF LATEST ALT.	DATE OF FIRST ISSUE	AMG/SME
10-04-2013		

AAA10982

▽ ROUGH MACHINED	① ROUGH CLEANED
▽▽ FINISH MACHINED	② BURRS REMOVED
▽▽▽ YL - YS - YAC - YL	③ CHAMFERED

REVISIONS			
ALT.	ZONE	DESCRIPTION	APPROVED & DATE

SECTION A-A  
SCALE 1:1

1	MEMBER	2x102x200	1		ROSD/SPEC C-K201 X2C/N12	0.325	
QTY.	DESCRIPTION	DIMENSIONS	ITEM NO.	REF. DRGS	MATL SPEC.	WT/UNIT IN KGS	REMARKS
GROUP: 1-0		SURFACE AREA IN Sq.m.: 0.042			WT/ASSY IN Kgs: 0.325		
MEMBER				SCALE	SS/ J	L. S. Prasad	
				1:2	CHD		
				ALT.	ALTD		
				DRN	LPANDURANGA RAO		
INDIAN RAILWAY STANDARDS				SHEET 1 OF 1			
INTEGRAL COACH FACTORY, CHENNAI - 600038							
AAA10982				A3			

ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED. FOR UNBALANCED DIMENSIONS AND ROUNDOFF VALUES, REFER DRAWING NO. I.C./STD 9.031.  
ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THE DRAWING INVALID. WELDING SYMBOLS ARE AS PER IS 813:1986.

REF. DRG. NO. LW10209

DATE OF LATEST ALT.	10-04-2013	DATE OF FIRST ISSUE	01-04-2013	AMC/PMZ
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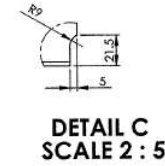
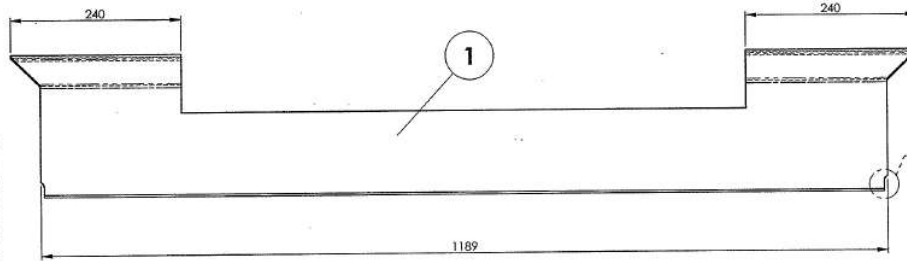
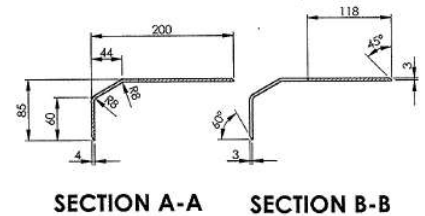
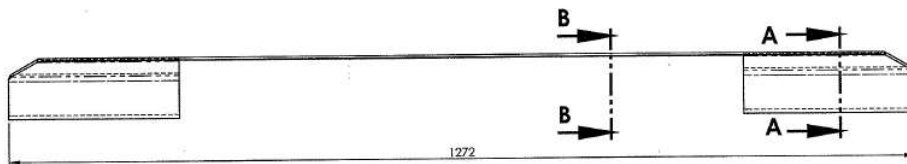
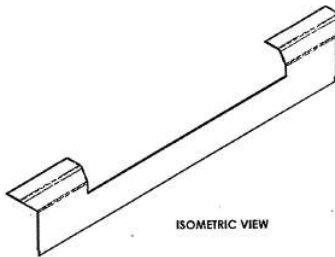
AAA15261

▽ ROUGH MACHINED	(1) ROUGH CLEANED
▽▽ FINISH MACHINED	(2) BURRS REMOVED
▽▽▽ FINE FINISH MACHINED	(3) CHAMFERED

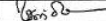

ALT.	ZONE
a	

## REVISIONS

DESCRIPTION	APPROVED & DATE
MATERIAL SPEC. ALTD. FROM SS-409M TO RDSO/SPEC. C-K201 X2C/N12	<i>[Signature]</i>

DETAIL C  
SCALE 2 : 5

ISOMETRIC VIEW

1	SILL	4x261.5x1272	1		RDSO/SPEC C-K201 X2C/N12	6.458		
QTY	DESCRIPTION	DIMENSIONS	ITEM NO.	REF. DRGS	MATL.SPEC.	WT/UNIT IN KGS	REMARKS	
GROUP: 1-5 END CONSTRUCTION		SURFACE AREA IN Sq.m.:0.418			WT/ASSY IN KGS:6.458			
SILL					SCALE	SSE/D		
					1:5	CHD		
					ALT. a	ALTD	B.SARAVANAN	
						DRN	A.Palanichamy & T.J.K.VBU	
INDIAN RAILWAY STANDARDS				SHEET 1 OF 1			AAA15261	
INTREX COACH FACTORY, CHENNAI - 600088								
							A3	

-07-2013	24-12-2009	<i>[Signature]</i>
DATE OF LATEST ALT.	DATE OF FIRST ISSUE	AME/SME

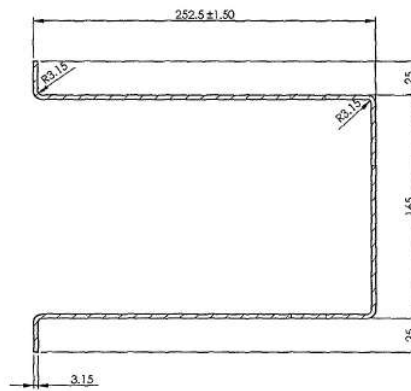
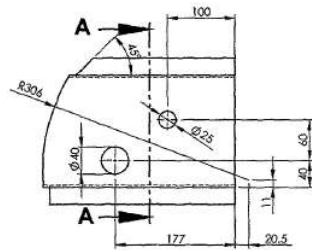
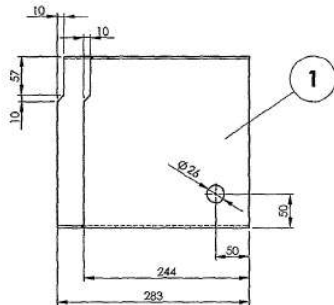
ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE SPECIFIED. FOR UNTOLENCED DIMENSIONS AND ROUGHNESS VALUES, REFER DRAWING NO IC/STD-0-001.  
ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THE DRAWING INVALID. WELDING SYMBOLS ARE AS PER IS 813-1986.

REF.DRG.NO.

AAA15379

▽ ROUGH MACHINED	(01) ROUGH CLEANED
▽▽ FINISH MACHINED	(05) BURRS REMOVED
▽▽▽ FINE FINISH MACHINED	(18) CHAMFERED

REVISIONS				APPROVED & DATE	
ALT.	ZONE	DESCRIPTION			

SECTION A-A  
SCALE 1 : 2.5

1	END CANT RAIL L.H	3.15x283x702	1		IRS M-41-1997	4.514	
QTY	DESCRIPTION	DIMENSIONS	ITEM NO.	REF. DRGS	MATL.SPEC.	WT/UNIT IN KGS	REMARKS
GROUP: 1-5 END CONSTRUCTION			SURFACE AREA IN Sq.m.: 0.372		WT/ASSY IN Kgt: 4.514		
END CANT RAIL L.H					SCALE	SSE/D	
					1:5	CHD	
					ALT.	ALTD	
					DRN	A.PALANICHAMY	
INDIAN RAILWAY STANDARDS INTEGRAL COACH FACTORY, CHENNAI - 600088							
					SHEET 1 OF 1	AAA15379	
						A3	

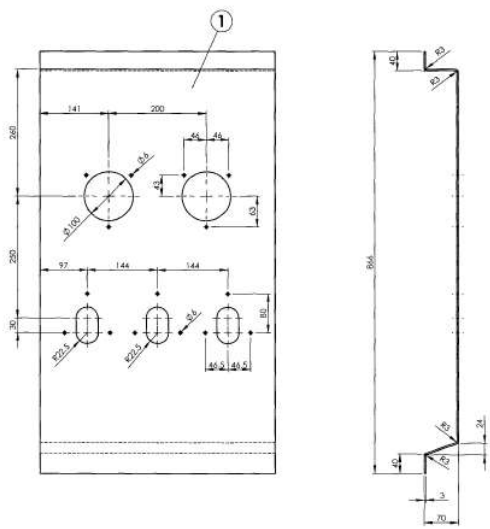
ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED. FOR UNIFORMED DIMENSIONS AND ROUGHNESS VALUES, REFER DRAWING NO. ICSTD-94-001.  
ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THIS DRAWING INVALID. WELDING SYMBOLS ARE AS PER IS: 813-1984.

REF. DRG. NO. JCF/STD-1-5-008/ITEM-1

DATE OF LATEST ALT.	DATE OF FIRST ISSUE	AME/SME
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AAA15389

SYMBOL	DESCRIPTION	REVISIONS	APPROVED & DATE
①	ROUGH MACHINED	①	ROUGH CLEANED
②	FINISH MACHINED	②	BURRS REMOVED
③	CHAMFERED	③	
④		④	
⑤		⑤	
⑥		⑥	
⑦		⑦	
⑧		⑧	
⑨		⑨	
⑩		⑩	
⑪		⑪	
⑫		⑫	
⑬		⑬	
⑭		⑭	
⑮		⑮	
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ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED. FOR UNBALANCED DIMENSIONS AND DIMENSIONAL VALUES, REFER TO DRAWING NO. CTS-10-1-1001. ANY MANUAL ALTERATION SHALL BE AUTOMATICALLY REJECTED. THE DRAWING SHALL BE VALID WITHIN THE LIMITS OF THE DRAWING NO. CTS-10-1-1001.

1	BASE PLATE FOR JUMPERS & DUMMY SOCKETS	3x482x171	1	INDIAN RAILWAY STANDARDS	10.676	
QTY.	DESCRIPTION	DIMENSIONS	ITEM NO.	REF. DRGS.	WT./UNIT IN KGS	REMARKS
1	GROUP 1-5 END CONSTRUCTION	SURFACE AREA IN Sq.m. 0.908			WT./ASST IN Kgs 10.993	
SCALE				1:5	CHD	
ALT				ALTO	SATISH KUMAR	
DRN				DRN	H. Kishan Anand	
INDIAN RAILWAY STANDARDS						
INTEGRAL COACH FACTORY, CHENNAI - 600031						
DATE OF LATEST A/LT				03-01-2012		
DATE OF FIRST ISSUE						
APPROVED						
SHEET 1 OF 1						
AAA15389						
A2						

5547

