


CNC DRILLING & OXY FUEL PROFILE CUTTING MACHINE


Annex – CA

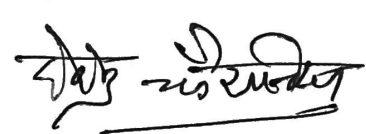
List of Concomitant Accessories

(Pg1/2)

Sr. No.	Description	Qty.
		04 set
01.	Setting devices/gauges	02 nos.
02.	Suitable tool cabinet	02 nos.
03.	Circle cutting attachment capacity 5mm to 1250mm	02 sets each
04.	Service tools	02 nos.
	Cylinder key	02 nos.
	Screw driver	02 nos.
	Adjustable spanner	02 nos.
	Spark lighter	02 nos.
	Chipping hammer	02 nos.
	Wire brush	02 nos.
	Goggles	02 nos.
	One pair of gloves	01 set
05.	Anchor bolt and other materials for installation	02 sets
06.	Cleaning tools for nozzle and torch	08 nos.
07.	Cutting torch with holder for gas cutting	01 set.
08.	Dry cutting table cum work rest	10 mtrs.
09.	Work cable with clamp	01 no.
10.	UPS 6 KVA (30 min backup)	01 no.
11.	Laptop make (HP/DELL/Acer)Core i5, 8 GB / 500GB HDD or higher	
12.	Cutting nozzles for gas cutting from 5 mm-63 mm	
	8 mm to 15 mm	300 nos.
	16 mm to 24 mm	300 nos.
	25 mm to 50 mm	300 nos.
	51 mm to 63 mm	300 nos.
	Nut for nozzle adaptor	50 nos.
13.	Pulley	2 nos.
14.	Ball screw (30mm 600 length)	1 no.
15.	Ball nut (30 mm)	2 nos.
16.	LM Block 35 mm	4 nos.
17.	Gripper	1 no.
18.	Pull Studs	40 nos.
19.	Tool holder	40 nos.
20.	Spindle Bearing	8 nos.
21.	Drilling bits HSS only	
	12 mm	10 nos.
	12.8 mm	10 nos


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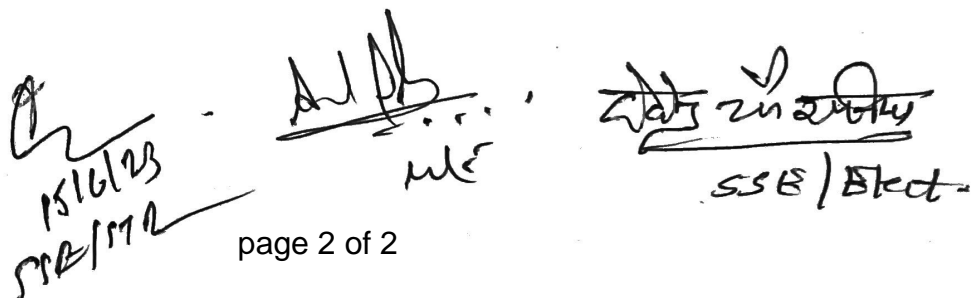
		(Pg 2/2)
	13.5 mm	20 nos
	14.5mm	10 nos
	17.5 mm	50 nos.
	21.5 mm	150 nos.
	23.5 mm	150 nos.
	25 mm	05 nos.
	27 mm	05 nos.
	28 mm	10 nos
	28.75 mm	20 nos.
	30 mm	10 nos.
	31.75 mm	20 nos.
	32 mm	20 nos.
	36 mm	10 nos.
	36.5 mm	10 nos
	37 mm	10 nos
	38 mm	10 nos
	40 mm	10 nos.
	50 mm	10 nos
22.	Hose & Cable conveyor with floor mounted stanchions.	01 set
23.	Cutting torches including torch holder	05 nos.
24.	Cutting table	01 set
25.	Voltage stabilizer of 20 KVA or more or suitable as per need.	01 no.

List of Spares

Annex – SP

Sr. No.	Description	Qty.
01.	Touch ignition unit	01 no.
02.	Ignition power unit	01 no.
03.	Gas Control knobs	06 nos.
04.	Pinions (long axis 2 nos. cross axis 01 no)	01 set
05	On/Off switch	01 no.
06	Up/Down switch	01 no.
07	Single side spring return switch	01 no.
08	DC motor for torch up/down	01 no.
09	Solenoid Valve (02 Nos.)	01 set
10	Indexable drill shank (01 set consisting of 01 no. each for diameter 21.5 mm & 23.5 mm)	01 set

Note:- The above spares shall be supplied along with the machine.



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